



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5069-1

Job Sheet 188936



URGENT
ship Feb 5

Andree!

Part No: D5069-1

Job Qty: 4 pcs

Part Name: Hardpoint Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 1/31/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D5069 REV.A IPP REV:A NEW ISSUE 14-04-06 JLM VERIFIED BY:DD IPP REV:B 18.01.17 AS PER
DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	4 pcs	1/31/19	1/31/19	0.00	0.00	Bandsaw - 1		<i>mmk 19/01/18</i>
110	HAAS 4 Axis - B4B	4 pcs	1/31/19	1/31/19	0.00	9.87	HAAS - 1 - B4B		<i>mmk 18/01/22</i>
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	4 pcs	1/31/19	1/31/19	0.00	0.00	QC 2 - 1		<i>mmk 19/01/22</i>
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S145967



Part: D5069-1

Job No: 188936

Serial No/Batch: S145967

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/18/19

				QC 2 - 56	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
130	QC 8	4 pcs	1/31/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 38
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
135	Outsource - 4 - Anodize	4 pcs	1/31/19		ATG001-VC 8
140	Packaging 2-1 - Receive - B4B	4 pcs	1/31/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
					Packaging 2 - 18 - B4B
					Packaging 2 - 19 - B4B
					Packaging 2 - 20 - B4B
					Packaging 2 - 21 - B4B
					Packaging 2 - 22 - B4B
					Packaging 2 - 23 - B4B
					Packaging 2 - 24 - B4B
					Packaging 2 - 25 - B4B
					Packaging 2 - 26 - B4B
					Packaging 2 - 27 - B4B
					Packaging 2 - 28 - B4B
					Packaging 2 - 29 - B4B
					Packaging 2 - 30 - B4B
					Packaging 2 - 31 - B4B
					Packaging 2 - 32 - B4B

19/01/24

19-01-24

JAN 28 2019

160 QC 6	4 pcs	1/31/19	0.00 0.00	Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	DAS
				QC 6 - 38	38
				QC 6 - 42	9-89
170 Packaging 3-1 - Stock - B4B	4 pcs	1/31/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	JAN 28 2019 6
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	4 pcs	1/31/19	0.00 0.00	QC 21 - SA - 21	DAS JAN 28 2019
				QC 21 - SA - 70	21 9-89

Part Op 100 - (Bandsaw) Cut blank: 4.200" LONG
 Descriptions: 110 - (HAAS CNC Vertical Machine) 1- Machine as per Folio FB563 and Dwg D5069 DWG REV: _____ FOLIO
 REV: _____ Deburr
 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 135 - ISSUE P/O 042393 TO ATG ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
 140 - (Receive & Inspect for Damage & Mat'l Certs)
 160 - (QC6- All purchased or subcontracted products)
 170 - (Identify as per dwg & Stock Location: _____)
 180 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X4.000	6061T6 Bar 1.500 X 4.00	1.4000 ft (.35 ea)	100-Bandsaw - 1	
M6061T6B 2.00 X 4.500				5099813 = 1.41
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B1.500X4.000	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 1/16/19 2:47 PM dart.lacelle.linda

DART AEROSPACE LTD		Work Order: 188436
Description:		Part Number: D5064-1
Inspection Dwg:	Rev:	Page 1 of 1

INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
CNC						
2.38	± 0.030	2.378	/		vern	mmL-05
1.68	± 0.030	1.675	/			
4.00	± 0.030	4.000	/			
2.60	± 0.030	2.600	/			
3.75	± 0.030	3.748	/			
0.900	± 0.030	0.898	/			
1.43	± 0.030	1.430	/		Height 6	31006
$\emptyset 0.787$	± 0.002	0.787	-		Gage p	
$\emptyset 0.377$	± 0.003	0.377	/		"	
R0.500	± 0.010	0.500	-		R6	
R0.250	± 0.010	0.250	/		"	
Manual Milling						
1.200	± 0.030	1.185	-		vern	mmL-05
0.460	± 0.030	0.455	/		"	
0.310	± 0.010	0.305	/		micro	mmL-01
0.600	± 0.010	0.600	/		vern	mmL-05
2.600	± 0.015	2.601	/		Height 6	31006
0.850	± 0.010	0.847	/		micro	mmL-01
R0.031	± 0.010	0.031	-		R6	
.130 X 45°	$\pm 0.030 \times 0.5$	.137 X 45	/		vern	mmL-05
.130 X 45°	$\pm 0.030 \times 0.5$	.130 X 45	/			
.625	± 0.010	.623	/			
2.33	± 0.030	2.327	/			
.500	± 0.015	0.507	/			

Measured by: mmL	Audited by: mmL	Preliminary Approval:
Date: 19/01/22	Date: 19/01/24	Date:

Rev	Date	Change	Revised by	Approved
A	14.07.14	New Issue	KJ	



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Tel (613) 632-5200

PURCHASE ORDER

PO042393



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042393
PO Date: 1/24/19
Due Date: 1/28/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188936	D5069-1	Hardpoint Adapter : Various STC's ISSUE P/O: _____ TO ATG ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2	Firmed	-	1/28/19	4 pcs	0 pcs	4 pcs	\$8.75/pcs	\$35.00
Line Item Note ** urgent **											
2	188543	647.1510	Upper Deflector Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.1500 Rev. D	Firmed	-	1/28/19	10 pcs	0 pcs	10 pcs	\$17.25/pcs	\$172.50
Line Item Note ** urgent **											
	186703			Firmed	-	1/28/19	2 pcs	0 pcs	2 pcs	\$17.25/pcs	\$34.50
Sub Total:							12	0	12		\$207.00
3	188309	646.3718	Custom Washer (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O _____ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	-	1/28/19	24 pcs	0 pcs	24 pcs	\$5.70/pcs	\$136.80
Grand Total:											\$378.80



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PURCHASE ORDER

PO042393



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/25/19 11:41 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917115

Date: 28-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 4 ea	Part: D5069-1 Hardpoint Adapter Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils) Job: 24538	Rev: A	PO: PO042393 Line: 1
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>28/1/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

DAS
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9-89